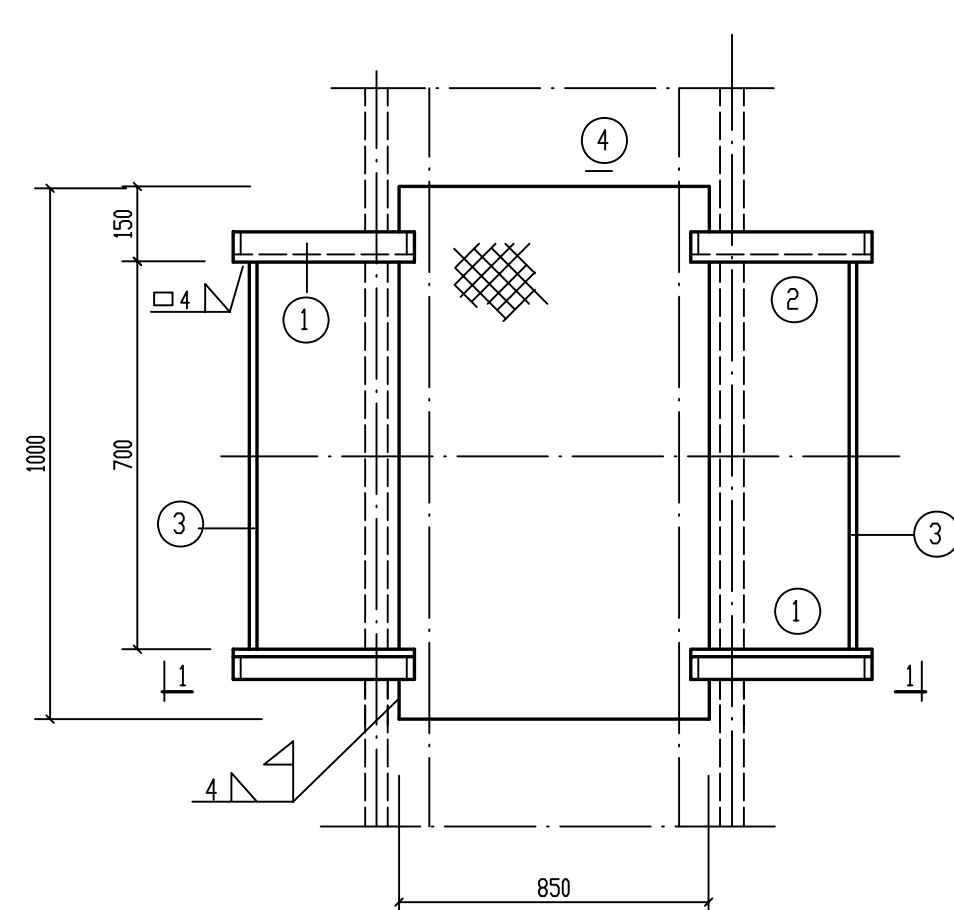
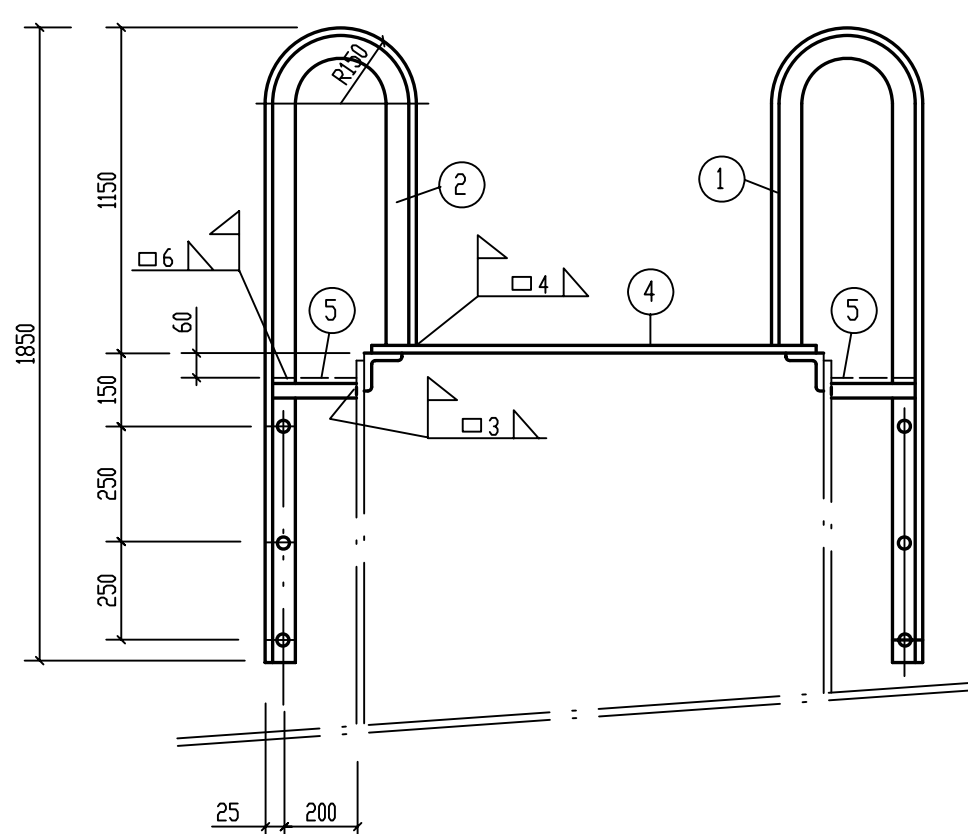
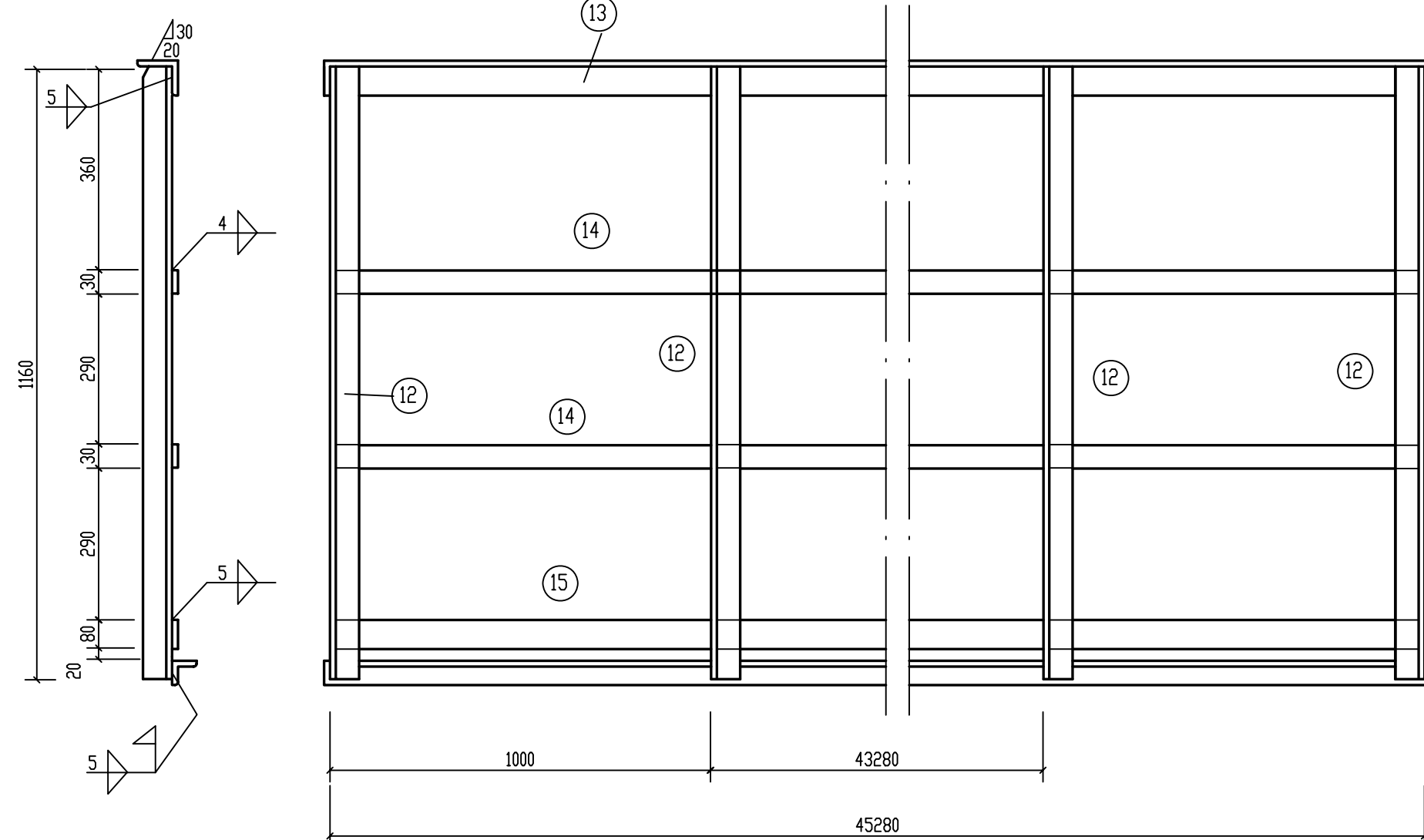
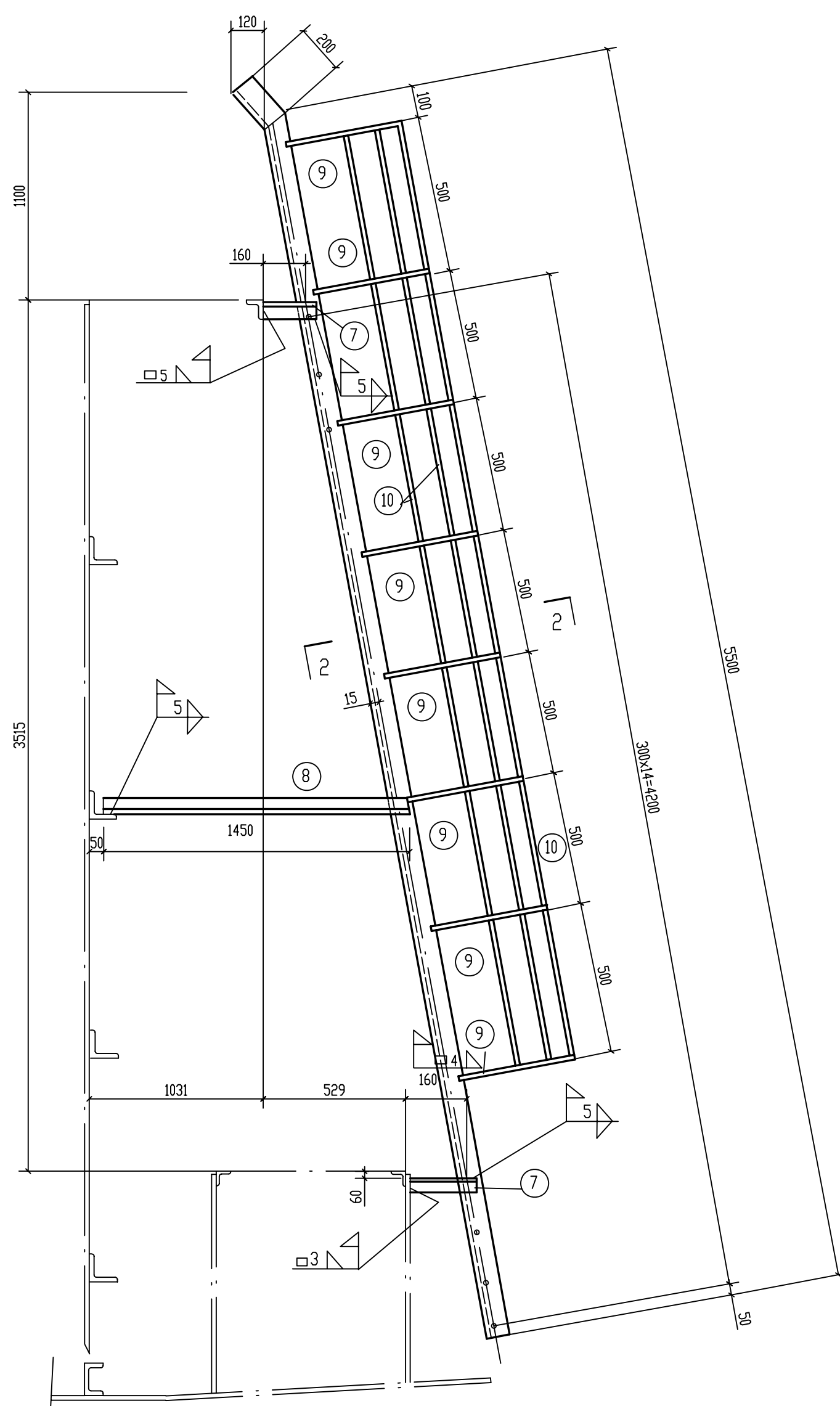




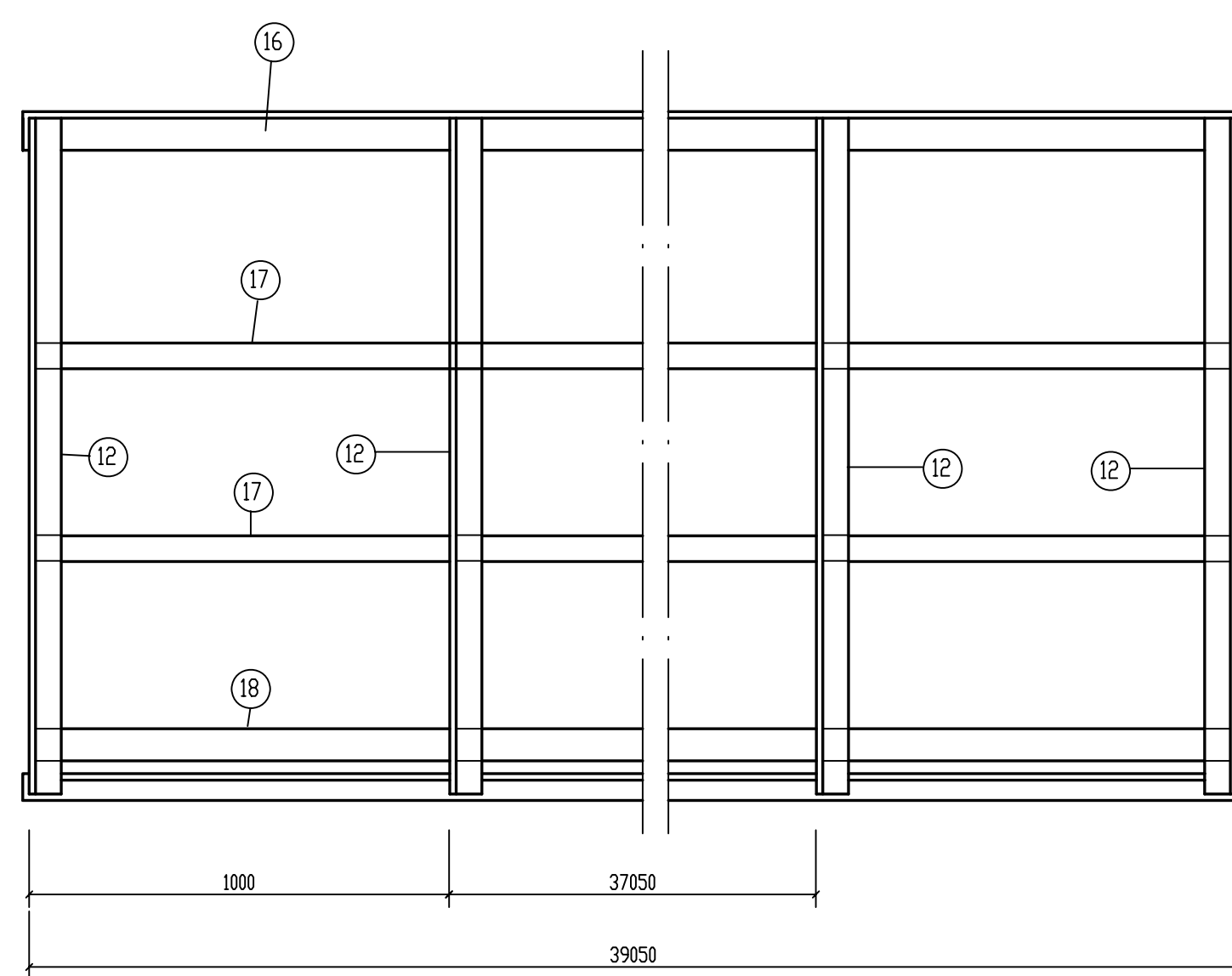
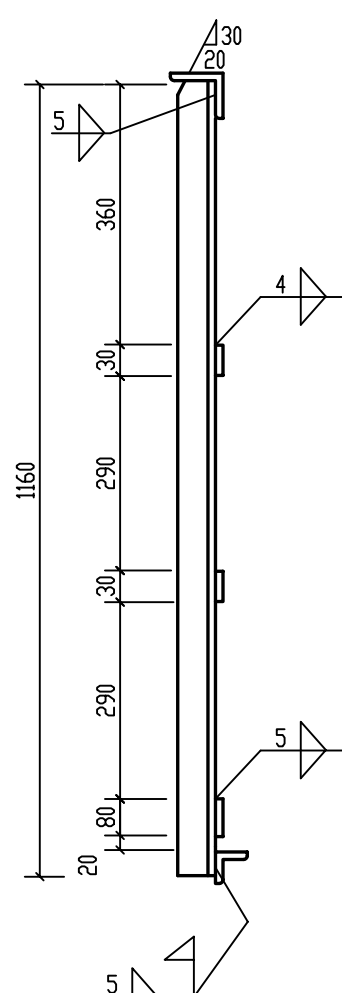
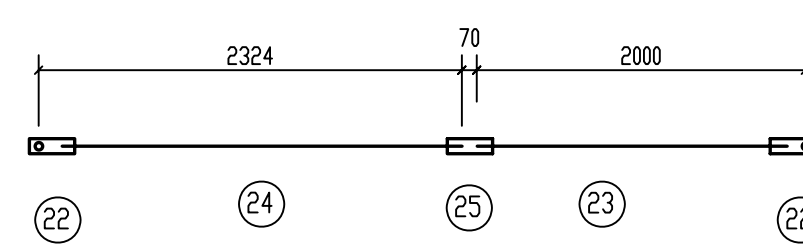
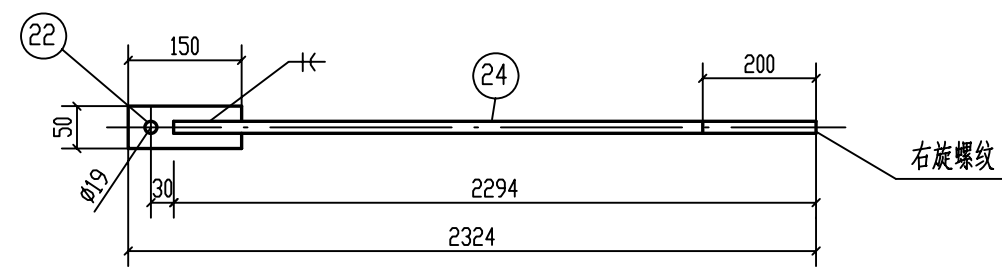
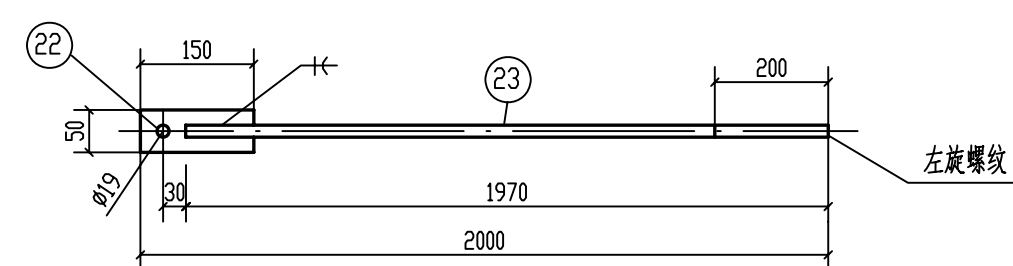
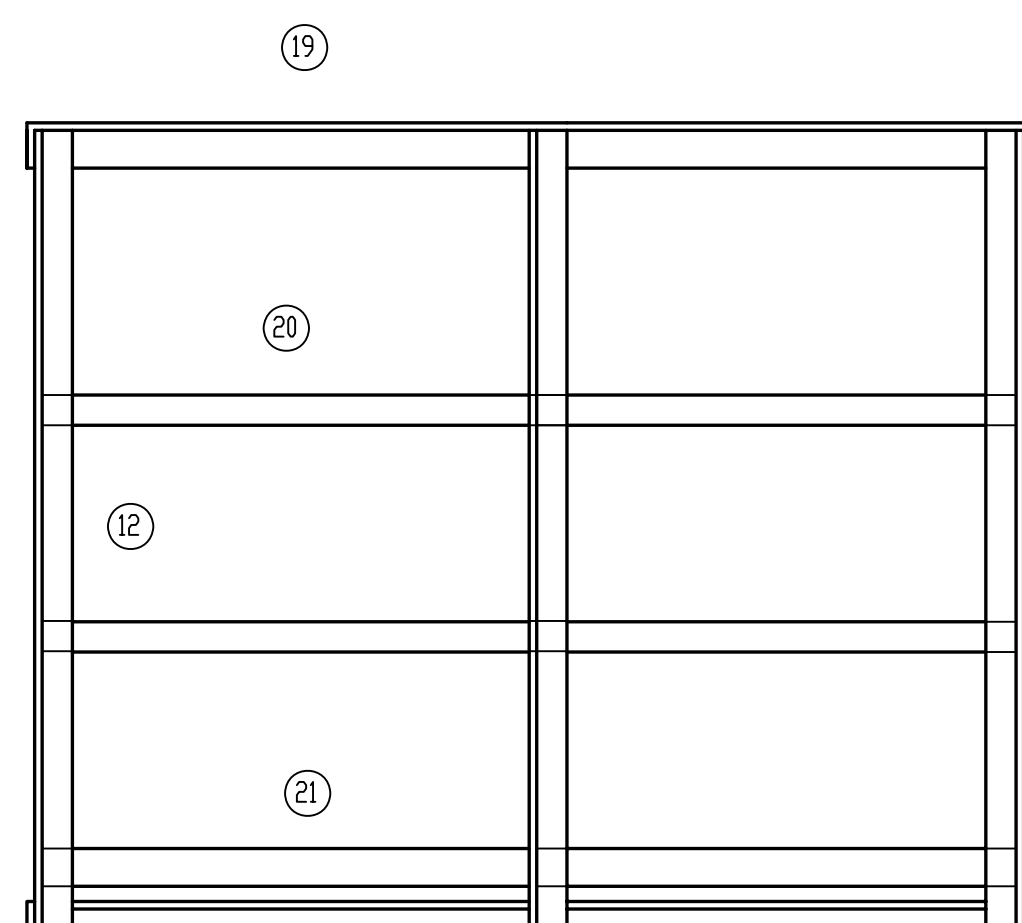
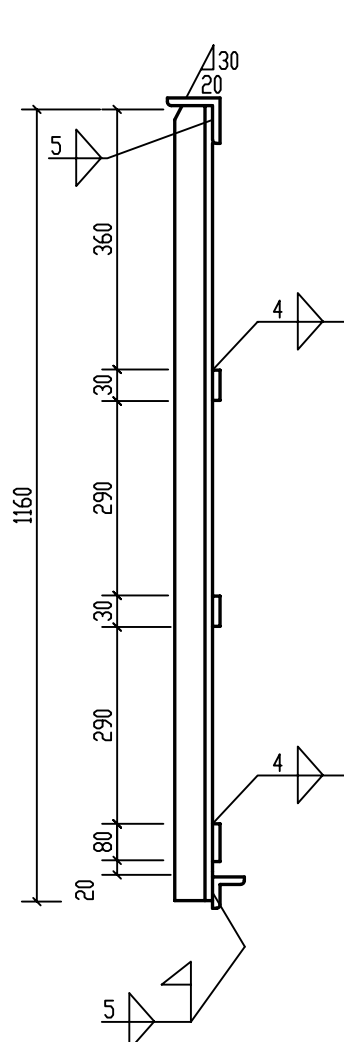
PQ



1 - 1

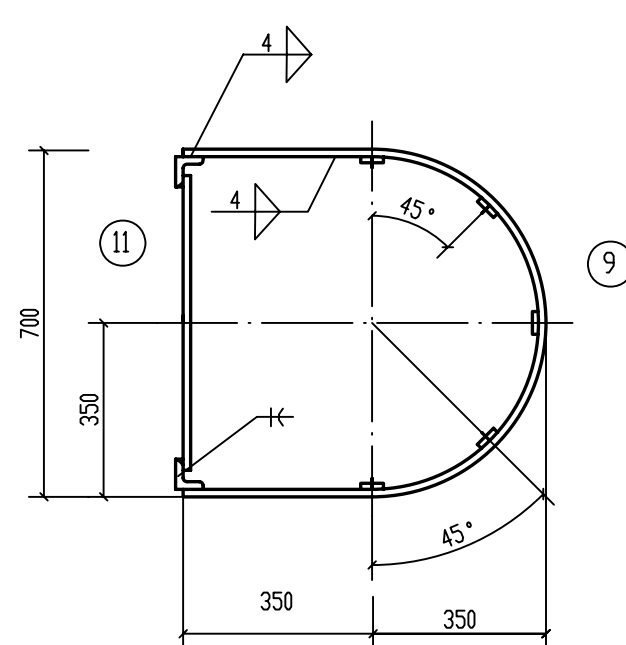
 P_T 

P_p

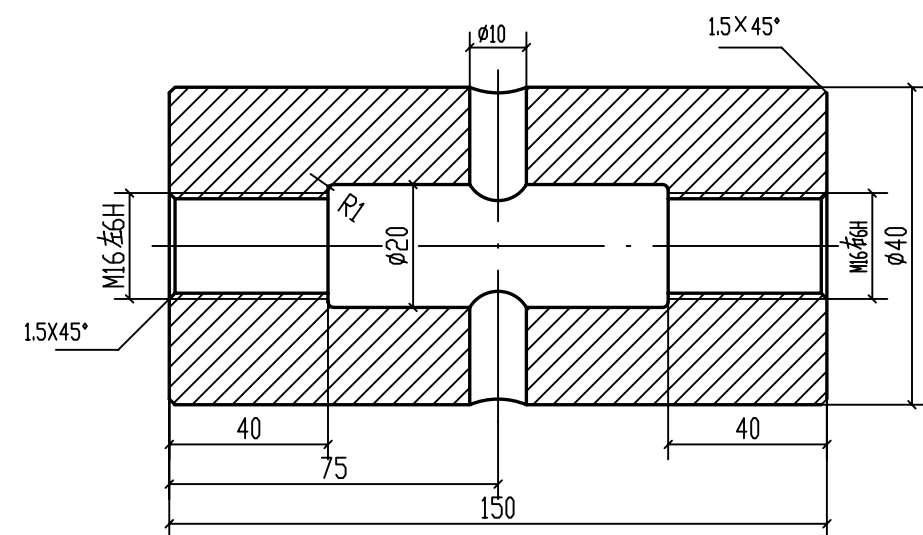
 P_R 
$$P_h$$
 P_s

说明:

1. 总说明见J3320-70-00-63-T-101/1,2
2. 构件布置图见J3320-70-00-63-T-101/11-1,2
3. 图中未注明焊缝均为连续焊, 螺柱M16, 螺孔 $\phi 17.5$
4. 栏杆的竖柱间距1000供参考, 如竖柱与走道平台梁焊接时和其他零件相碰时则应自行调整
5. 栏杆长度尺寸为其展开长度尺寸



2-2



②⑤ 详图

						合计	3632	
P _h (共72个)	25	∅16 M16		1	1.4	1	648	
	24	∅16	2294	1		4	端部丝扣左旋	
	23	∅16	1970	1		3	端部丝扣右旋	
	22	-50X6	150	2	0.4	1		
P _s (共2个)						26	52	
	21	-80X4	1460	1		4		
	20	-30X4	1460	2	1.4	3		
	19	L50x5	1460	1		6		
P _R (共1个)	12	L50x5	1160	3	4.4	13		
						总重	495	990
	18	-80X4	39050	1		98		
	17	-30X4	39050	2	37	74		
	16	L50x5	39050	1		147		
P _T (共1个)	12	L50x5	1160	40	4.4	176		
							581	1162
	15	-80X4	45280	1		114		
	14	-30X4	45280	2	42.7	85		
	13	L50x5	45280	1		171		
P _P (共1个)	12	L50x5	1160	48	4.4	211		
							132	264
	11	∅20	680	15	1.7	26		
	10	-30X4	3500	5	3.3	17		
	9	-50X4	1780	8	2.8	22		
	8	L50x6	1450	2	6.5	13		
P _a (共4个)	7	L50x6	190	4	0.8	3		
	6	L50x6	5700	2	25.4	51		
							109	516
	5	L 50X6	215	4	1	4		
	4	-850X6	1000	1		39	花纹钢板	
	3	∅20	700	6	1.7	10		
	2	L50x6	3165	2	14.1	28		
	1	L50x6	3165	2	14.1	28		
标号	件号	断面尺寸(mm)	长度(mm)	数量	单重 重量(kg)	总重	备注	
九江石化设计工程有限公司				建设单位	腾龙芳烃(漳州)有限公司			
				项目名称	腾龙芳烃(漳州)80万吨/年对二甲苯工程			
设计			20000m ³ 卷帘型干式 气柜活塞构件 P _h 、P _P ~P _T 详图			设计阶段	详细设计	
校核						专 业	设备	
审核						单元号		
审定						比例		
			D3320-70-00-63-T-101/11-7					